



# Formica® Panel Board

## Standard Panel Product Offering

Formica® Panel Products are currently available in the Midwest and pre-approved nearby regions. All requests for orders outside of that geography will require approval from a Formica Group Sales Director.

### PARTICLE BOARD

STANDARD OFFERING SURFACE SINGLE OR DUAL SIDED	4x8' BOARD		5x12' BOARD		4x10' BOARD		5x10' BOARD	
	11/16"	3/4"	11/16"	3/4"	11/16"	3/4"	11/16"	3/4"
HPL Horizontal - Grades 10/12	STOCK	STOCK	MTO	MTO	MTO	MTO	MTO	MTO
HPL Vertical - Grade 20	STOCK	STOCK	MTO	MTO	MTO	MTO	MTO	MTO
ColorCore®2	STOCK	STOCK	N/A	N/A	MTO	MTO	N/A	N/A
DecoMetal™	STOCK	STOCK	N/A	N/A	MTO	MTO	N/A	N/A

### BALANCING GRADES SINGLE SIDE

91 - Backing Sheet (Bkl)	STOCK	STOCK	MTO	MTO	MTO	MTO	MTO	MTO
99 - .039" Backer	STOCK	STOCK	MTO	MTO	MTO	MTO	MTO	MTO
C2 - Backing Sheet (Bkh)	STOCK	STOCK	MTO	MTO	MTO	MTO	MTO	MTO
C9 - Cabinet Liner (CIs)	STOCK	STOCK	N/A	N/A	N/A	N/A	N/A	N/A

### MDF

STANDARD OFFERING SURFACE SINGLE OR DUAL SIDED	4x8' BOARD			5x12' BOARD		4x10' BOARD		5x10' BOARD	
	1/4"	11/16"	3/4"	11/16"	3/4"	11/16"	3/4"	11/16"	3/4"
HPL Horizontal - Grades 10/12	MTO	MTO	MTO	MTO	MTO	MTO	MTO	MTO	MTO
HPL Vertical - Grade 20	MTO	MTO	MTO	MTO	MTO	MTO	MTO	MTO	MTO
ColorCore®2	MTO	MTO	MTO	N/A	N/A	MTO	MTO	N/A	N/A
DecoMetal™	MTO	MTO	MTO	N/A	N/A	MTO	MTO	N/A	N/A

### BALANCING GRADES SINGLE SIDE

91 - Backing Sheet (Bkl)	MTO	MTO	MTO	MTO	MTO	MTO	MTO	MTO	MTO
99 - 0.039" Backer	MTO	MTO	MTO	MTO	MTO	MTO	MTO	MTO	MTO
C2 - Backing Sheet (Bkh)	MTO	MTO	MTO	MTO	MTO	MTO	MTO	MTO	MTO
C9 - Cabinet Liner (CIs)	MTO	MTO	MTO	N/A	N/A	N/A	N/A	N/A	N/A

**NOTE:** Other thicknesses, grades, and sizes available. Please contact your local Formica Group Rep for availability and lead times.

Face Sheets can not be cut to size for panels. All panel orders must use standard Formica® laminate face sheet size offering.

**STOCK:** Board is stocked in the warehouse. Lead time is 72 hours + standard HPL lead time.

**MTO:** Board must be ordered with an estimated lead time of 4-6 weeks (lead time subject to change pending board availability). MTO items should follow the standard NIR process for new SKUs.

**N/A:** That is not an available HPL face sheet size for purposes of laying up on panel.

### ESTIMATED PANELS PER SKID:

1/4" = 73

11/16" = 30

3/4" = 28

### FORMICA BALANCER RECOMMENDATIONS:

\*Critical applications should always be balanced with the same grade.

#### HPL Horizontal Grades 10/12:

Grade 10 = Backer "99"  
Grade 12 = Backer "C2"

#### HPL Vertical Grade 20:

Grade 20 = Backer "91"

#### ColorCore®2 Laminate:

Grades CC/CD - Cabinet Door & Case applications can be balanced with Grades 10/12/C9.

Colorcore countertop applications can be balanced using either Backer 91 or 99.

#### DecoMetal™ Metal Laminate:

Grades 82, 84, 85, 86 - Cabinet Door & Case application may use a C9 as a balancing grade.

**MOQ:** Orders less than 10 will have a \$120 charge.